

## Assembly of Full Height Doors

Part No. **DS.WW85**  
(Replace WW with Width of Door)



(2ea) DOOR (not shown)

(2ea) DOOR FRAME



(4ea) BOLT.M8X45CP



(6ea) SCREW.DRAWERSET



(4ea) NUT.M8HFP

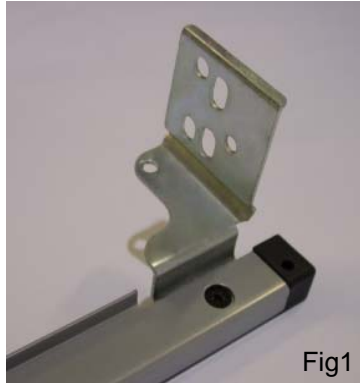


### Hardware Inventory

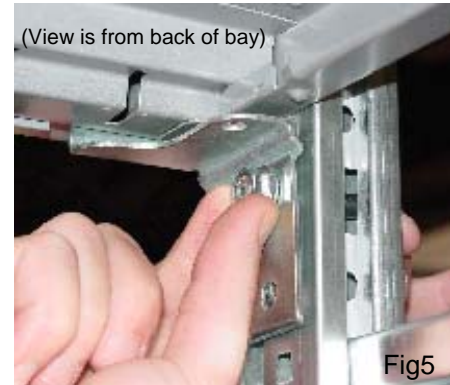
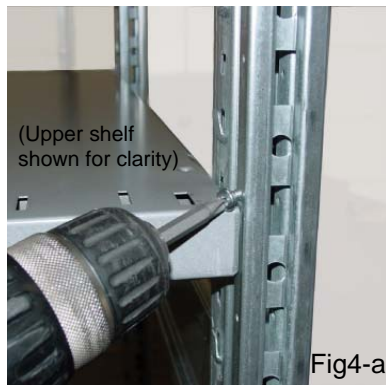
- **DOOR** - Consists of a left door and a right door, right door contains locking mechanism. Four “L” shaped pins (see Fig10 and fig11) are included, pre-attached to the door.
- **DOOR FRAME** - Consists of upper and lower frames. Frames are universal, and can be used in either position.
- **BOLT.M8X45CP** - Carriage bolt used to attach door frame to R3000 post.
- **NUT.M8HFP** - Used to secure carriage bolt
- **SCREW.DRAWERSET** - Secures shelf to post to prevent removal.

## Assembly of Full Height Doors

Ensure first shelf is on lowest lug position (lug #1). Mount either door frame (Fig1) as shown (Fig2). Lower door frame will rest on shelf (Fig3). Secure **only** back of lower shelf using 2 screws provided (Fig4).

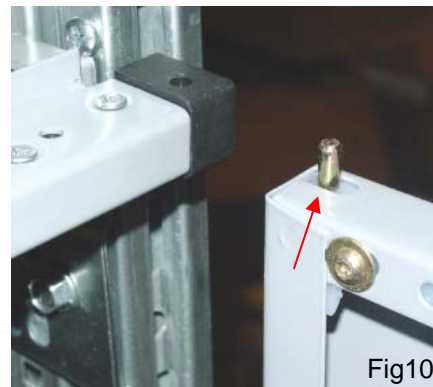
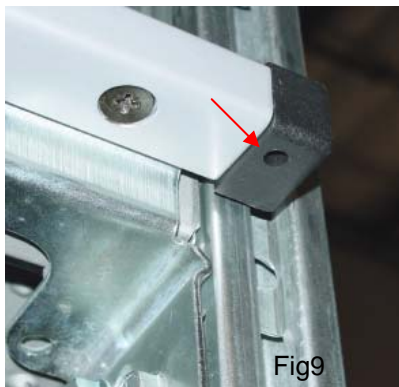
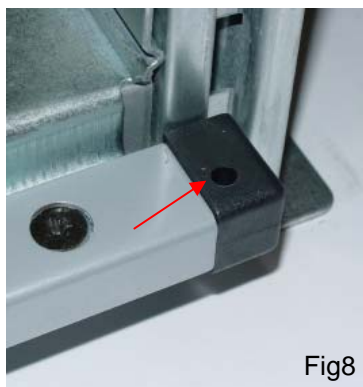


Ensure a shelf is located at the 85"H (2159mm) high lug position (lug #41). Secure back and front of shelf using 4 set screws provided (Fig4). Mount remaining door frame as shown (Fig5). Upper door frame will be under shelf. Bracket should face downward. Ensure that door frame is square with face of frame.

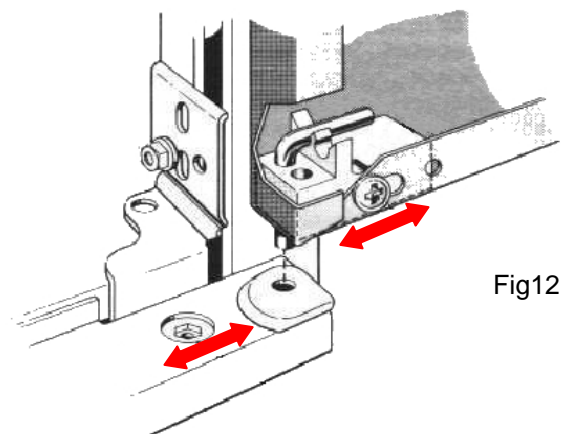
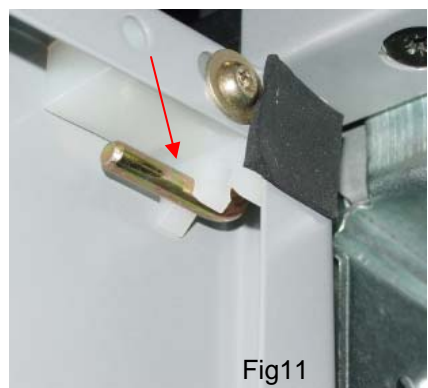


## Assembly of Full Height Doors

Locate door mounting holes in lower (Fig8) and upper (Fig9) door frame. Position door over lower mounting hole and push “L” shaped pin (Fig10) into mounting hole until pin completely engages into plastic clip (Fig11). Repeat procedure for top of door.



To adjust door gap and leveling, loosen either or both screws as shown (Fig12). Repeat on all four corners if necessary until door is level and gap between doors are even.



**Helpful Tips: It is recommended that two people install the doors.**

- A powered drill or screwdriver is required for the self-tapping hardware.
- Leave lower pin fully engaged in the clip and set pin in lower door frame hole.
- Push upper pin down until it is flush with door, then, to aid in locating the upper frame hole, use a ladder to view the hole from above and push the pin into position when they align. As another option (if a ladder is unavailable) leave the upper door frame loose and leave the pin partially protruding. Slightly tilt the door frame up and engage pin into hole. Align and tighten bracket.